

LEMOUNGO WORLD SARL(QINGDAO CHINA)

Quotation for Toilet soap production line (1500Kg/H)

1. Project:

1500kgs/h toilet soap and laundry soap production line

2. Capacity: 1500kgs/h, products: 50-250g toilet soap and laundry soap

3. Condition of installation:

1). **Workshop space:** LxWxH 35x6x4.5m (for install the machines)

Floor bearing: >1000kg/m²

2). **Power:** $\Phi 3 \times 380V/50Hz$
total: 180kw/h 200kva

3). **Recycle water:** 20M³/h <17°C

4). tools for installation

Lifting equipment: Weight lifting ≥ 4000kg

Crow bar: many

Hopper: one

Grease: one

Adjustable spanner: need these size spanner, (8, 10, 12, and 16)

Welding machine and Welding electrode: one

Active (common) tool: many

Workers for installation: 8-10

4. Description :

This production line consists of soap mixer, three-roll mill, vacuum bar extruding machine, stamping machine, refrigerating unit, conveyer and working table

5. Specification of equipment:

1) Operation platform

Footbridge size: 2500x1200x800

Platform size: 4500x3000x2000+800 (include rail)

The material is Q235 carbonic steel, easy for transport.

Weight: 2500kgs

2) Soap mixer

No.	Item	Parameters
1	Mixing capacity	200Kg/times
2	Cylinder diameter	Ø880mm
3	Mixing type	Z type
4	Working speed	35r/min
5	Power	18.5Kw
6	Outer dimension	3080*1200*1300mm
7	Weight	2000Kg
8	Raw material	The parts contacting soap are made of stainless steel



3) Three-roll mill

No.	Item	Parameters
1	Roll diameter	Ø405mm
2	Working length of roll	1000mm
3	Working speed ratio	1:3:9
4	Power	18.5Kw
5	Outer dimension	2200*2000*1300mm
6	Weight	5600Kg

4) Single defecator

No.	Item	Parameters
1	Capacity:	1500Kg/H
2	Screw diameter	Ø300mm
3	Working speed	12-18rpm
4	Power	30Kw
5	Outer dimension	3240*1500*2100mm
6	Weight	4500Kg
7	Raw material	Contacting parts are made of stainless steel 304



5) Vacuum bar extruding M/C

No.	Item	Parameters
1	Capacity	1500Kg/H
2	Screw diameter	Ø300mm
3	First rotary speed	18r/min
4	Power	22Kw
5	Second rotary speed	10-18r/min (electromagnetic regulating)
6	Power	30Kw
7	Outer dimension	4250*1450*2990mm
8	Weight	6500Kg
9	Raw material	Contacting parts are made of stainless steel



6) Conveyor

No.	Item	Parameters
1	Conveying capacity	1500Kg/h
2	Power	1.5Kw
3	Weight	1000Kg
4	Raw material	Contacting parts are made of stainless steel



7) Full Automatic Multi-purpose Cooling Stamping Machine

It had gathered with electronic-controlled, mechanical, vacuum, freeze, mould system. Can manipulator sending and loading soap are automatically. Moulage is stamped. With 90 degree to and fro. The finished soap enjoys high precision.

No.	Item	Parameters
1	Capacity	1500kg/h
2	Stamped length	85mm
3	Weight of stamped soap	50-280G/bar
4	Stamping piece	3-4pcs/time
5	Power	8Kw
6	Outer dimension	3600*1510*1235mm
7	Weight	3000Kg



8) Electronic soap cutter

No.	Item	Parameters
1	Capacity	300bars/min
	Cutting length range	50-1000mm
	Cutting height	5-70mm
2	Weight of stamped soap	50-250G/bar
3	Power	4Kw
4	Outer dimension	3600*1510*1235mm
5	Weight	3000Kg



9) Water chiller

No.	Item	Parameters
1	Capacity	36000Kcal/h
2	Power of compressor	12Kw
3	Total power	16Kw
4	Medium	R22
5	Power of water cooling pump	2.2Kw
6	Flowing capacity of 10°C water	122L/M
7	Delivery lift	25m
8	Outer dimension	1400*1150*2050 mm



10) Freezer unit

No.	Item	Parameters
1	Capacity	8000Kcal/h
2	Freezing medium	R22
3	Freezing temperature	-17℃
4	Steaming temperature	-23℃
5	Power	8Kw
6	Weight	800Kg



6. FOB Shanghai price(USD)

No.	Name	Qua.	Unit price	Amount
1	Operating plane table	1set	4,520.00	4,520.00
2	Toilet soap mixer	1set	15,700.00	15,700.00
3	Three-roll mill	1set	15,400.00	15,400.00
4	defecator	1set	31,400.00	31,400.00
5	Vacuum bar extruding M/C	1set	58,800.00	58,800.00
6	Conveyer	4sets	2,900.00	11,600.00
7	Full Automatic Multi-purpose Cooling Stamping Machine	1set	70,400.00	70,400.00
8	Electronic soap cutter	1set	26,900.00	26,900.00
9	Air chiller	1set	10,400.00	10,400.00
10	Freezer unit	1set	10,700.00	10,700.00
11	Air compressor	1set	14,200.00	14,200.00
12	Packing machine for plastic bag	1set	24,000.00	24,000.00
Total price for toilet soap production line (1500Kg/h)			FOBUSD294,020.00((say USD Two Hundred Ninety Four Thousand and Twenty only)	

The quotation is valid for 30 days after the issuing date.

Note:

If your quality of soap is not very high, can delete defecator, and adding another three-roll mill machine.

7.Payment :

30% of the contract price will be paid by T/T as advance payment

70% of the contract price will be paid by T/T or irrevocable letter of credit at sight to reach the sellers 30 days prior to the time of shipment and remain valid for negotiation in China until the 21st day after the final date of shipment.

8.Shipment : 2 months since receipt of advance payment.

9. Installation:

We will send 6 technicians to install the machines in your factory, and train your workers how to operate the machines, but you will be in charge of the technician's plane ticket, visa, accommodation, food, living and 100USD/day/person

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